

## 1-needle, Unison-feed, Lockstitch Machine with Vertical-axis Large Hook

[Gauge for standard]

**LU-1508NS**

**LU-1508NH**

(for extra heavy materials)

**LU-1510N**

(with automatic lubricating mechanism)

**LU-1510N-7**

(with automatic lubricating mechanism  
and automatic thread trimmer)

[Gauge for LU-2200]

**LU-1509NS**

**LU-1509NH**

(for extra heavy materials)

**LU-1511N-7**

(with automatic lubricating mechanism  
and automatic thread trimmer)

## 2-needle, Unison-feed, Lockstitch Machine with Vertical-axis Large Hooks

[Gauge for standard]

**LU-1560N**

(with automatic lubricating mechanism)

**LU-1560N-7**

(with automatic lubricating mechanism  
and automatic thread trimmer)

**LU-1565N**

(with organized split needle bar)

[Gauge for LU-2200]

**LU-1561N**

**LU-1561N-7**

(with automatic lubricating mechanism  
and automatic thread trimmer)



### LU-1510N-7-0BBAA

Instantaneous change-over device for the alternate vertical movement amount: **DL device**  
Bobbin thread remaining amount detecting device: **AE-10**  
Operation panel

Options

# The basic machine and its outstanding response to the sewing of heavy materials.

JUKI's unique feed mechanism promises excellent efficiency of feed. In addition to the standard models of 1-needle and 2-needle machines, other models intended for special purposes are available, including models for extra heavy materials and one having a thread trimmer. The machine is applicable to an extended range of heavy materials for industrial use, such as cargo handling belts and containers, as well as those for general use, such as car seats, sofas and bags, thereby contributing to both improved quality and increased productivity.

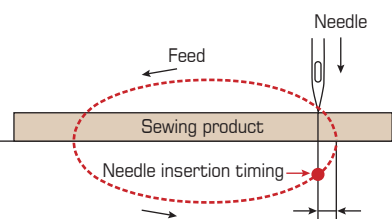


LU-1560N-7-0BBAA

## A new feed mechanism with a rectangular feeding motion prevents stitch gathering.

- The new mechanism with a rectangular feeding motion promises consistent feed of materials of all thickness without stitch gathering.
- The lower orbit of the feed dog prevents the material from flopping and reduces operating noise and vibration.

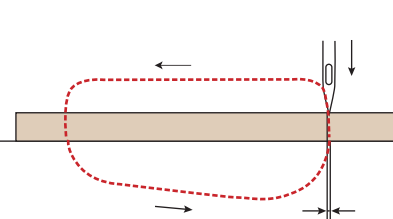
### Elliptical feed



- The "needle" inserts into the fabric during the returning motion, which is likely to produce gathered stitches.

Conventional machines

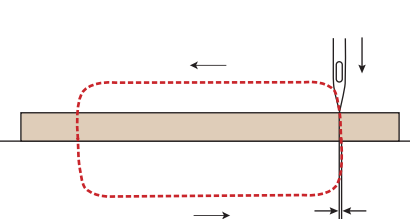
### Rectangular feed



- Compared with the elliptical feed, the rectangular feed helps reduce gathered stitches.

LU-1508NS, LU-1510N, LU-1510N-7,  
LU-1560N, LU-1560N-7, LU-1565N  
LU-1509NS, LU-1511N-7, LU-1561N,  
LU-1561N-7

### Complete rectangular feed

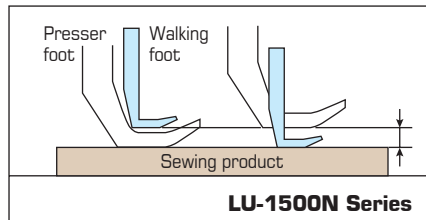
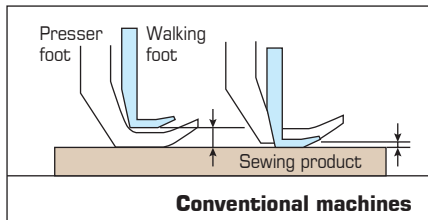


- The locus of the "needle" and "feed" motions are nearly rectangular. This prevents stitch gathering and provides efficient feed on multi-layered portions of material.

LU-1508NH, LU-1509NH

## The alternating vertical movement mechanism prevents irregular stitches.

- The machine has adopted a new mechanism that does not change the ratio of alternate vertical movement of the walking foot and presser foot even when the material thickness changes.
- Even when a heavy-weight material is used, the presser foot lift does not decrease. This means that the presser foot comes into contact with the material at exactly the same time that it does when sewing lighter-weight sections of the material. As a result, the walking foot retains the material with a consistent pressure to prevent irregular stitches.
- The amount of the alternating vertical movement of the walking foot and presser foot can be adjusted up to the maximum of 6.5mm according to the height of multilayered portions of material.



## Consistent seam quality.

- With the adoption of a new rectangular feed mechanism, an alternating vertical movement mechanism, and a unison feed mechanism, the machine can feed heavy materials powerfully and smoothly. Well tensed seams are consistently produced without pitch errors.
- With its maximum stitch length of 9mm, the machine can be applied to a broader range of uses.



## The LU-2200 gauge type is a newly developed design.

- Machines with standard gauges and those with the LU-2200 gauge are available. Select either type according to your needs. (For LU-1565N model, only the standard gauge type is available.)



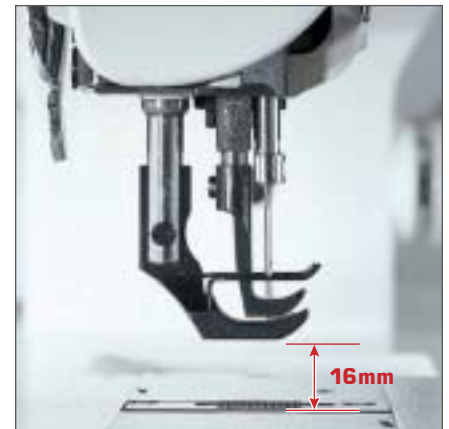
Gauge for standard



Gauge for LU-2200

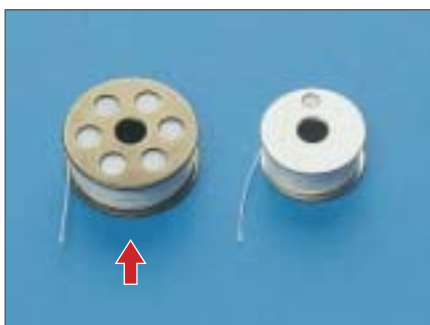
## Higher lift of the presser foot.

- The high, 16mm (13mm for LU-1565N) presser foot lift enables easy material handling.



## The highly efficient vertical-axis double-capacity hook is equipped as standard.

- With the adoption of this vertical-axis double-capacity hook, the frequency of bobbin thread changing is reduced, promising sewing work of increased efficiency.



## The machine comes with a dual-tension mechanism.

**LU-1508NS, LU-1508NH,  
LU-1510N, LU-1510N-7  
LU-1509NS, LU-1509NH, LU-1511N-7**

- The 1-needle type machine has adopted a dual-tension mechanism, with which the machine can support high-tension sewing with thick thread. This means that the machine produces seams of excellent quality on a broader range of materials, extending from light- to heavy-weight.



**LU-1508NS**

## 1-needle, Unison-feed, Lockstitch machine with Vertical-axis Large Hook

### LU-1508NS, LU-1509NS



- The standard 1-needle type machine that delivers the basic functions and performance best suited to the sewing of heavy materials.

### LU-1508NH, LU-1509NH (for extra heavy materials)



(Suspended ruler: H152 is optionally available.)

- The maximum stitch length is 10mm. The complete rectangular feed locus enables accurate feed of extra heavy materials while preventing stitch gathering.
- With its sufficient needlebar stroke of 38mm and long 190R needle, the machine supports the sewing of extra heavy materials.
- The machine comes with an extra large steel handwheel with a diameter as large as  $\phi 175$ .

### LU-1510N (with automatic lubricating mechanism)



- Automatic lubricating mechanism helps improve maintainability. The machine is provided with a sub oil pan and double filter to keep dust from entering the oil.
- The machine is equipped with a bottom-feed adjusting mechanism that adjusts the amount of bottom-feed while keeping the needle feed fixed. With this adjusting mechanism, the machine can prevent uneven material feed without changing stitch pitches.

## 2-needle, Unison-feed, Lockstitch machine with Vertical-axis Large Hooks

### LU-1560N, LU-1561N (with automatic lubricating mechanism)



- The standard 2-needle type machine that delivers the basic functions and performance best suited to the sewing of heavy materials.
- Automatic lubricating mechanism improves maintainability. The sub oil pan and double filter prevent dust from entering the oil.

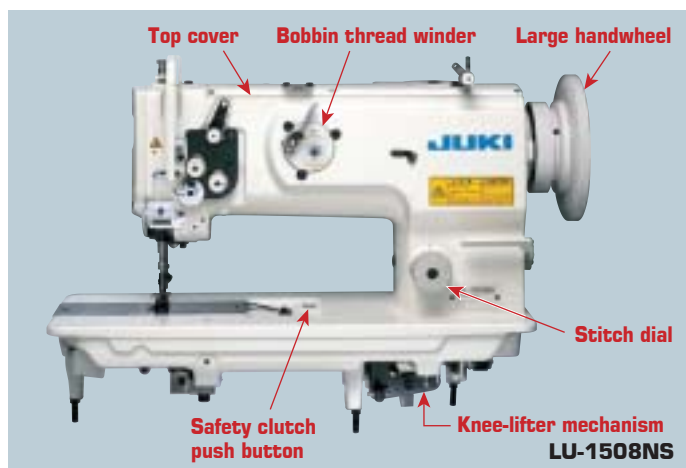
### LU-1565N (with organized split needle bar)



- The organized split needle bar mechanism makes it possible to stop or reset the left or right needle by operating a one-touch utility lever. The machine produces neatly finished stitches at corner parts of the material.

## Improved operability.

- The stitch length can be easily selected by the stitch dial.
- The machine is provided with many improved features that offer enhanced operability such as an easy-to-observe area around the needle, placement of the bobbin winder on the front face of the machine arm, and a large handwheel ( $\phi 160$ ).
- A knee-lifter mechanism is built in the bed. This reduces the pressure required to operate the knee-lifter and facilitates setup. (Machines equipped with automatic thread trimmer are excluded.)
- The machine is full-open-type top design makes it possible to fully open the top of the machine arm. Thanks to this design, adjusting works can be done without tilting the machine head.
- The machine is equipped as standard with a safety clutch for preventing hook breakage. Reset work can be done simply by pressing a button.



LU-1508NS

1-needle, Unison-feed, Lockstitch Machine with Vertical-axis Large Hook (and automatic lubricating mechanism and automatic thread trimmer)

**LU-1510N-7, LU-1511N-7**



**LU-1510N-7-0BBAA**

2-needle, Unison-feed, Lockstitch Machine with Vertical-axis Large Hooks (and automatic lubricating mechanism and automatic thread trimmer)

**LU-1560N-7, LU-1561N-7**



**LU-1560N-7-0BBAA**

Instantaneous change-over device for the alternate vertical movement amount: **DL device**  
 Bobbin thread remaining amount detecting device: **AE-10**  
 Operation panel **Options**

**The area around the needle entry is designed to be easily observed.**

- Since the needle thread tension-release solenoid is fitted on the rear face of the machine head, the area around the needle entry and one-touch type reverse feed button is easily viewable. This substantially contributes to improved operability.



**The walking foot and presser foot's alternating vertical movement can be set and changed with ease.**

- The vertical strokes of the presser foot and walking foot (their alternating vertical movement) can be easily changed using a large dial mounted on the top surface of the machine head.
- In addition the sewing speed is automatically adjusted with the set value. With this feature, ideal sewing conditions are maintained at all times.
- The machine is equipped with an instantaneous changeover device for alternating the vertical movement amount of the walking foot and presser foot, which demonstrates its capability for processes involving sewing products with a lot of multi-layered portions.



**Thread trimming without fail.**

- The machine leaves a shorter needle thread after thread trimming, improving thread consumption efficiency. With a rigid knife and improved cam shape, the thread trimmer cuts thread as thick as #5 without fail.



**A helpful automatic reverse feed function is provided as standard.**

- With just a light press on the one-touch type reverse feed button, reverse feed stitching is actuated. Furthermore if a suspended ruler is attached on the machine or a 3-dimensional sewing product is sewn, the button can be shifted upward to prevent interruption.
- The auto-lifter (pedal switch type) helps to increase efficiency by reducing operator fatigue.



**Bottom-feed micro-adjustment mechanism is provided as standard. (LU-1510N-7, LU-1511N-7)**

- The 1-needle type machine is equipped with a bottom-feed micro-adjustment mechanism with the needle feed amount fixed. This helps prevent irregular stitches which are free from pitch errors.

## For the machines without automatic thread trimmer LU-1508NS, LU-1508NH, LU-1510N, LU-1560N, LU-1565N, LU-1509NS, LU-1509NH, LU-1561N

### ● Pneumatic auto-lifter

| Type   | Part No.     | Switch type      |                   | Air regulator |          |
|--------|--------------|------------------|-------------------|---------------|----------|
|        |              | Knee switch type | Pedal switch type | Not provided  | Provided |
| AK119A | GAK-A19010AO | ○                | —                 | ○             | —        |
| AK119B | GAK-A19010BO | —                | ○                 | ○             | —        |
| AK120A | GAK-A20010AO | ○                | —                 | —             | ○        |
| AK120B | GAK-A20010BO | —                | ○                 | —             | ○        |

### ● Combination of optional devices

| Combination   | Pneumatic auto-lifter | Automatic reverse feed function |
|---|-----------------------|---------------------------------|
| Automatic reverse feed function                         | —                     | ○                               |
| Pneumatic auto-lifter                                   | AK120A                | —                               |
|   | AK120B                | —                               |
| Pneumatic auto-lifter + Automatic reverse feed function | AK119A                | ○                               |
|   | AK119B                | ○                               |

### ● Automatic reverse feed function

| Part No.  | Remarks                     |
|-----------|-----------------------------|
| 213-48552 | Provided with air regulator |

\* To use a pneumatic auto-lifter and reverse feed function in combination with a machine that is without automatic thread trimmer, select AK119A or AK119B.

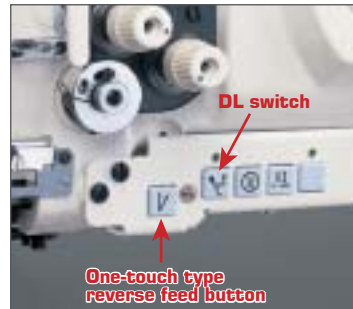
\* Excluding LU-1565N model.

## For the machines with automatic thread trimmer LU-1510N-7, LU-1560N-7, LU-1511N-7, LU-1561N-7

### ● Instantaneous change-over device for the alternate vertical movement amount (DL device).

| Part No.     | Remarks   |
|--------------|---|
| GDL-21000GAO | [DL21 (G kit)] for installed after the setup of the machine |

- For sewing processes that handle heavy materials or multi-layered parts of material, the alternating vertical movements of the walking foot and presser foot can be quickly set to maximum by pressing the DL switch. The result is beautiful seams free from gathered stitches.
- The machine is provided with both hand switch and knee switch.



### ● 3-pedal unit PK75 Part No.: GPK-750000AO

- Highly operable 3-pedal unit for standing work.

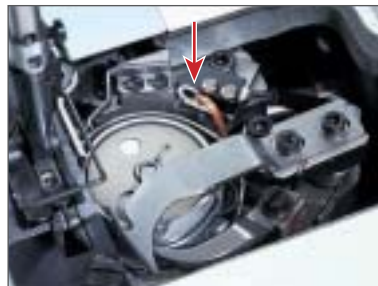


### ● Bobbin thread remaining amount detecting device: AE-10

| Part No.     | Part name     | Applicable models      | Remarks                                      |
|--------------|---------------|------------------------|--|
| GAE-10000AAO | AE-10 (Kit A) | LU-1510N-7, LU-1511N-7 | For installed after the setup of the machine |
| GAE-10000BAO | AE-10 (Kit B) | LU-1560N-7, LU-1561N-7 |  |

- The bobbin thread remaining-amount detecting device warns the operator with a buzzing sound and lamp indication of the time for bobbin thread replacement. This allows the operator to concentrate on sewing work without concern for the remaining amount of bobbin thread. Since the device directly detects the bobbin thread amount remaining, cumbersome setting is no longer required regardless of the material, thread and process.

\* The AE-10 cannot be attached to the conventional LU-1510-7 and LU-1560-7 models.



### ● Suspended ruler H152

| Part No.       | Parts names            |
|----------------|------------------------|
| MAH-152010AO   | Suspended ruler (asm.) |
| SS-7151610SP×2 | Screw                  |
| WP-0621016SD×2 | Washer                 |
| WS-0610002KN×2 | Spring washer          |



### ● Piping holder (for 1-needle machines)

| Part No.     | Core dia. (mm) |
|--------------|----------------|
| MAY-BL6B10AO | 6~10           |
| MAY-BL6B20AO | 2~5            |





# SPECIFICATIONS

## [1-needle, Unison-feed, Lockstitch Machine with Vertical-axis Large Hook]

| Model name  | LU-1508NS, LU-1509NS                                   | LU-1508NH, LU-1509NH                           | LU-1510N                          | LU-1510N-7, LU-1511N-7                                  |
|---|--|--|-----------------------------------|---|
|   | —  |  | —                                 | With automatic thread trimmer                           |
| <b>Application</b>  | For heavy materials                                    |  | For heavy materials               |   |
| <b>Max. sewing speed</b>                                    | 2,500rpm   | 2,000rpm                                       | 2,500rpm                          | 3,000rpm  |
| <b>Max. stitch length</b>                                   | 9mm (Normal/Reverse feed)                              |  |                                   |   |
| <b>Needle bar stroke</b>                                    | 36mm   | 38mm   | 36mm                              |   |
| <b>Lift of the presser foot</b>                             | By hand: 9mm, By knee: 16mm (max.)                     |  |                                   | By hand: 9mm, Auto: 16mm                                |
| <b>Auto-lifter</b>  | Option   |  |                                   | Provided as standard<br>(Pneumatic auto-lifter: AK123B) |
| <b>Alternating vertical movement</b>                        | 2.5~6.5mm  |  |                                   | 1~6.5mm   |
| <b>Dial for adjustment of alternating vertical movement</b> | —  |  |                                   | Provided as standard                                    |
| <b>Thread take-up</b>                                       | Slide type   |  |                                   |   |
| <b>Hook</b>   | Vertical-axis double-capacity hook                     |  |                                   |   |
| <b>Needle (at the time of delivery)</b>                     | 135×17<br>(Nm160) Nm125~Nm180                          | Standard 190R or 135×17<br>(Nm160) Nm125~Nm200 | 135×17<br>(Nm160) Nm125~Nm180     |   |
| <b>Thread</b>   | #30~#5, B46~B138,<br>Nm=60/3~20/3                      | #20~#1, B69~B207,<br>Nm=40/3~8/3               | #30~#5, B46~B138,<br>Nm=60/3~20/3 |   |
| <b>Locus of feed</b>  | Rectangular feed                                       | Complete rectangular feed                      | Rectangular feed                  |   |
| <b>Needle thread tension box</b>                            | Dual-tension method                                    |  |                                   |   |
| <b>Bottom-feed micro-adjustment mechanism</b>               | —  |  |                                   | Provided as standard                                    |
| <b>Pitch changing method</b>                                | By dial  |  |                                   |   |
| <b>Bobbin thread winder</b>                                 | Built on the machine head                              |  |                                   |   |
| <b>Knee-lifter mechanism</b>                                | Built on the machine head                              |  |                                   | —   |
| <b>Safety mechanism</b>                                     | Provided as standard (Reset with the push of a button) |  |                                   |   |
| <b>Lubrication</b>  | Centralized oil wick lubrication (hook: automatic)     |  | Automatic                         |   |
| <b>Lubricating oil</b>                                      | JUKI New Defrix Oil No.2 (equivalent to ISO VG32)      |  |                                   |   |
| <b>Distance from needle to machine arm</b>                  | 255mm  |  |                                   |   |
| <b>Bed size</b>   | 517mm×178mm  |  |                                   |   |
| <b>Weight of the machine head</b>                           | 42.5kg   | 44.5kg   | 43kg                              | 48kg  |
| <b>Automatic reverse feed function</b>                      | Option   |  |                                   | Provided as standard                                    |
| <b>Compressed air and air consumption</b>                   | —  |  |                                   | 0.5MPa {5kg/cm <sup>2</sup> } • 0.3Nℓ/min               |
| <b>Power requirement</b>                                    | —  |  |                                   | Single-phase 100~120V, 200~240V<br>3-phase 200~240V     |
| <b>Power consumption</b>                                    | —  |  |                                   | 425VA   |

## [2-needle, Unison-feed, Lockstitch Machine with Vertical-axis Large Hooks]

| Model name  | LU-1560N   | LU-1561N             | LU-1560N-7   | LU-1561N-7           | LU-1565N                                 |
|---|--|----------------------|--|----------------------|--|
|   | —  |                      | With automatic thread trimmer  |                      | With organized split needle bar          |
| <b>Application</b>  | For heavy materials  |                      |  |                      |  |
| <b>Max. sewing speed</b>                                    | 2,500rpm   |                      |  | 2,000rpm             |  |
| <b>Max. stitch length</b>                                   | 9mm (Normal/Reverse feed)  |                      |  |                      |  |
| <b>Needle bar stroke</b>                                    | 36mm   |                      |  | 33.4mm               |  |
| <b>Lift of the presser foot</b>                             | By hand: 9mm, By knee: 16mm (max.)                                   |                      | By hand: 9mm, Auto: 16mm   |                      | By hand: 9mm, By knee: 13mm (max.)       |
| <b>Auto-lifter</b>  | Option   |                      | Provided as standard<br>(Pneumatic auto-lifter: AK123B)              |                      | Option                                   |
| <b>Needle gauge</b>   | 4.8mm, 6.4mm, 7.9mm,<br>9.5mm, 12.7mm<br>(3/16, 1/4, 5/16, 3/8, 1/2) | 6mm, 8mm, 10mm, 12mm | 4.8mm, 6.4mm, 7.9mm,<br>9.5mm, 12.7mm<br>(3/16, 1/4, 5/16, 3/8, 1/2) | 6mm, 8mm, 10mm, 12mm | 4.8mm, 6.4mm, 7.9mm<br>(3/16, 1/4, 5/16) |
| <b>Organized split needle bar</b>                           | —  |                      |  |                      | Provided as standard                     |
| <b>Alternating vertical movement</b>                        | 2.5~6.5mm  |                      | 1~6.5mm  |                      | 2.5~6.5mm                                |
| <b>Dial for adjustment of alternating vertical movement</b> | —  |                      | Provided as standard   |                      | —  |
| <b>Thread take-up</b>                                       | Slide type   |                      |  |                      |  |
| <b>Hook</b>   | Vertical-axis double-capacity hook                                   |                      |  |                      |  |
| <b>Needle (at the time of delivery)</b>                     | 135×17 (Nm160) Nm125~Nm180   |                      |  |                      |  |
| <b>Thread</b>   | #30~#5, B46~B138, Nm=60/3~20/3                                       |                      |  |                      |  |
| <b>Locus of feed</b>  | Rectangular feed   |                      |  |                      |  |
| <b>Needle thread tension box</b>                            | Single-tension method  |                      |  |                      |  |
| <b>Pitch changing method</b>                                | By dial  |                      |  |                      |  |
| <b>Bobbin thread winder</b>                                 | Built on the machine head  |                      |  |                      |  |
| <b>Knee-lifter mechanism</b>                                | Built on the machine head  |                      | —  |                      | Built on the machine head                |
| <b>Safety mechanism</b>                                     | Provided as standard (Reset with the push of a button)               |                      |  |                      |  |
| <b>Lubrication</b>  | Automatic  |                      |  |                      | By an oiler (hook: automatic)            |
| <b>Lubricating oil</b>                                      | JUKI New Defrix Oil No.2 (equivalent to ISO VG32)                    |                      |  |                      |  |
| <b>Distance from needle to machine arm</b>                  | 255mm  |                      |  |                      |  |
| <b>Bed size</b>   | 517mm×178mm  |                      |  |                      |  |
| <b>Weight of the machine head</b>                           | 45kg   | 51kg                 |  | 45kg                 |  |
| <b>Automatic reverse feed function</b>                      | Option   |                      | Provided as standard   |                      | —  |
| <b>Compressed air and air consumption</b>                   | —  |                      | 0.5MPa {5kg/cm <sup>2</sup> } • 0.3Nℓ/min                            |                      | —  |
| <b>Power requirement</b>                                    | —  |                      | Single-phase 100~120V, 200~240V<br>3-phase 200~240V                  |                      | —  |
| <b>Power consumption</b>                                    | —  |                      | 425VA  |                      | —  |

● To order, please contact your nearest JUKI distributor.



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The environmental management system to promote and conduct  
① the technological and technical research, the development and design of the products in which the environmental impact is considered,  
② the conservation of the energy and resources, and the recycling, in the research, development, design, distribution, sale and maintenance service of the industrial sewing machines, household sewing machines and industrial-use robots, etc., and in the purchase, distribution and sale of the household commodities including the healthcare products.

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\* Specifications and appearance are subject to change without prior notice for improvement.  
\* Read the instruction manual before putting the machine into service to ensure safety.  
\* This catalog is printed on recycle paper.