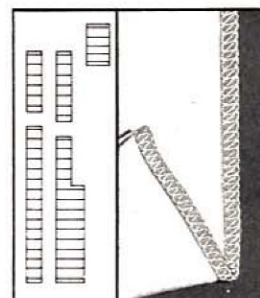


**8000 SPM**  
three-thread  
overseamer  
for trimming and  
seaming operations



**8000 Stitches-Per-Minute  
three-thread overseamers  
for maximum performance  
for trimming and seaming  
today's materials.**



DESCRIPTION			SPECIFICATION				
MACHINE	FEATURES	APPLICATION	SEAM & STITCH TYPE	SEAM WIDTH	FABRIC WEIGHT & TYPE	STITCHES PER INCH	MAX.* SPEED
39500 QB	Light duty, cam driven main and differential feed.	For general seaming on "T" shirts, Polo shirts, children's knitwear	504 SSa-1 	3/32" 1/8" 5/32"	Lightweight cotton, synthetic & blended, knit fabric.	8-30 12 Std.	8000 SPM

\* Depending on operation

Additional models:

39500CQB — same as 39500QB, with pneumatic Air Klipp®. For 1/8" gauge only.

39500XEQB — same as the 39500QB, with external oil pump. Unit operates at 9000 spm.

39500CXEQB — same as 39500XEQB, with Air Klipp®.

## FOR TRIMMING & SEAMING

- SLIPS/PAJAMAS
- NIGHTGOWNS
- POLO SHIRTS/SWEAT SHIRTS
- PANTIES, INFANTS' & CHILDREN'S KNITWEAR

## OTHER IMPORTANT FEATURES

- SEW-TESTED UP TO 8000 SPM WITHOUT STRAIN
- QUALITY CURVED NEEDLE STITCHING
- INSTANT ACCELERATION
- COMPLETELY ENCLOSED MECHANISMS
- AUTOMATIC LUBRICATION
- SUPERIOR THREAD HANDLING
- EFFORTLESS, QUIET OPERATION
- EASY THREADING
- MODERN DESIGN

### WORLDWIDE SALES AND SERVICE

Union Special Machine Company  
One Union Special Plaza  
Huntley, Illinois 60142

[www.unionspecial.com](http://www.unionspecial.com)  
[www.the-needles-eye.com](http://www.the-needles-eye.com)  
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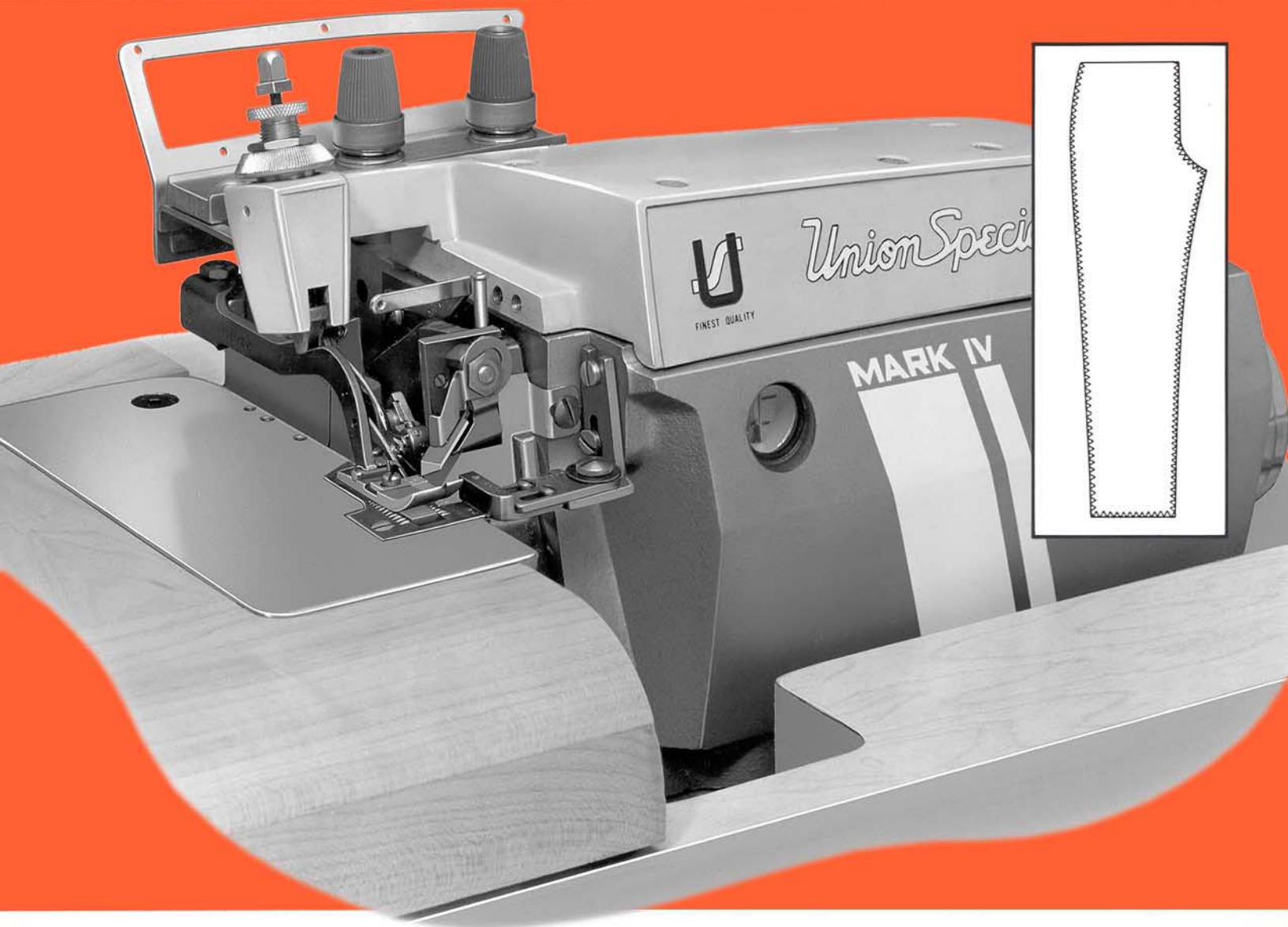
**7500 stitches-per-minute,  
two- and three-thread  
TROUSER SERGERS  
for all weights and  
types of material.**



Style 39500 QJ  
produces two-thread  
stitch, Type 503





Style 39500 QL  
produces three-thread  
stitch, Type 505



These two MARK IV MAXIMUM PERFORMANCE machines are designed especially for serging trousers of all weights and materials. Styles QJ and QL combine the best in mechanical and sewing principles developed through years of producing the finest sewing machines for the industry. They're the answer to all your serging and trimming requirements.

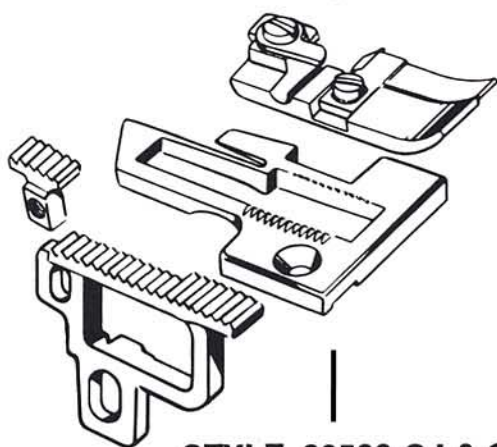
**High speed MAXIMUM PERFORMANCE  
two-thread and three-thread sergers  
for trousers of all weights  
and types of materials.**



MACHINE	FEATURES	APPLICATION	SEAM & STITCH TYPE	SEAM WIDTH	FABRIC WEIGHT & TYPE	STITCHES PER INCH	MAX.* SPEED
39500 QJ	Medium duty, single needle, plain feed, 2-thread stitch.	For serging trouser panels to prevent cloth from raveling.	503 EFd-1 	5/32" to 3/16"	Light to heavyweight woven pant material.	4-8 5 Std.	7500 SPM
39500 QL	Same as 39500 QJ except produces 3-thread square edge stitch.	Same as 39500 QJ except for maximum coverage on fabric edge.	505 EFd-1 	5/32" to 3/16"	Same as 39500 QJ	4-8 5 Std.	7500 SPM

AIR-KLIPP CHAIN CUTTERS ARE AVAILABLE

\* Depending on operation



**STYLE 39500 QJ & QL**

### PRODUCTION AIDS TO INCREASE EFFICIENCY AND SAVE MATERIAL



#### AIR-KLIPP CHAIN CUTTER

Compact, air-operated automatic chain cutter assures neat, close severing of the chain on a wide variety of operations. Horizontal knife eliminates obstructions behind presser foot.

#### SENS-A-TROL

An electronic device for automatic control functions of stitch (simulating tacking) and start-stop applications. Sensing system capable of sensing fabrics from meltons to tricot and even open weave lace.



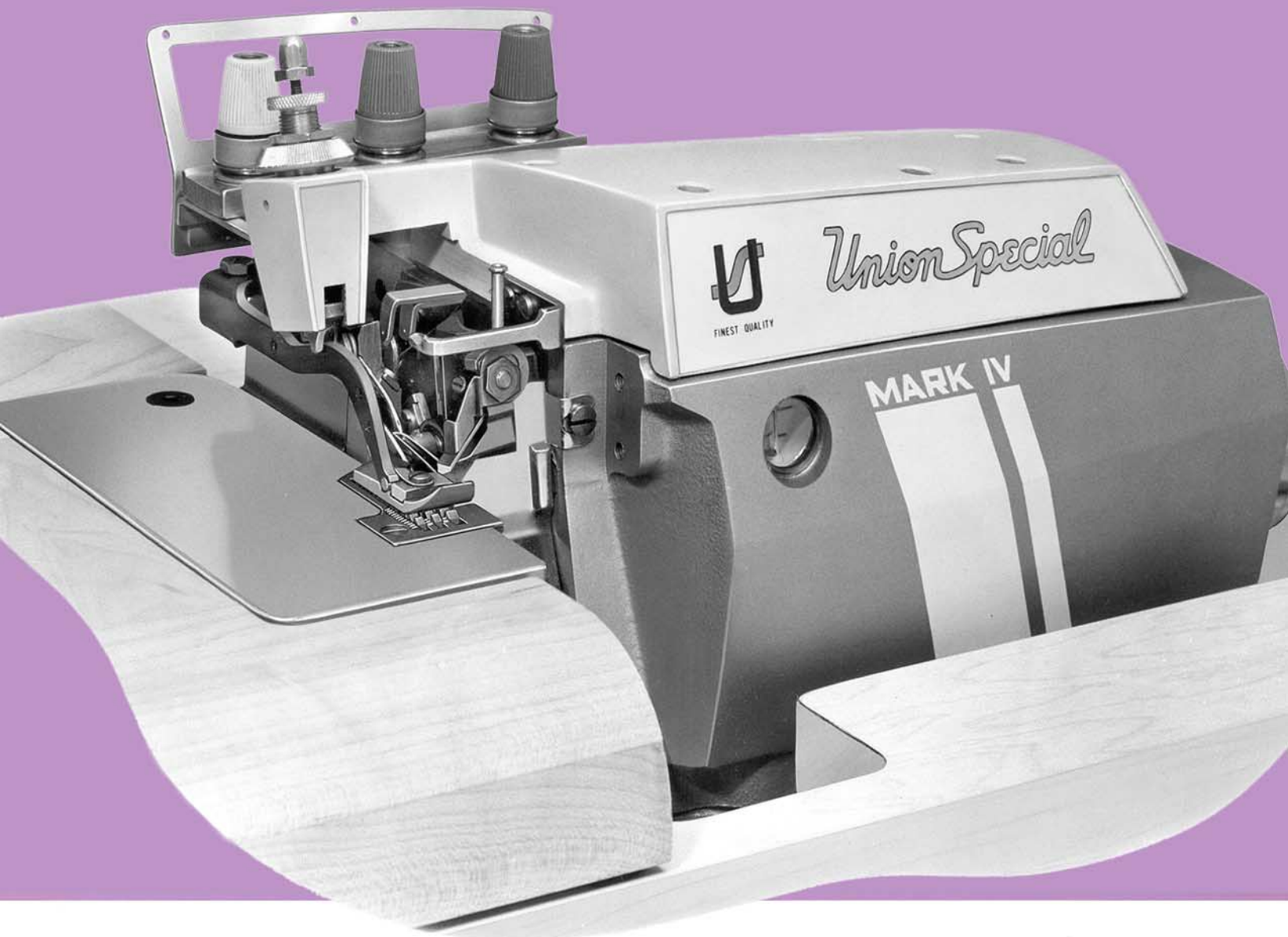
#### WORLDWIDE SALES AND SERVICE

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[www.unionspecial.com](http://www.unionspecial.com)  
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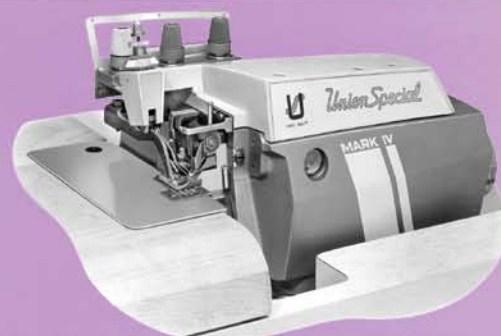
**High-speed overseamer  
for trimming and  
seaming operations on  
medium to heavyweight  
woven materials.**



Here is the perfect machine for trimming and seaming operations on snow suits, ski pants, jackets, garment pockets and similar operations on medium to heavyweight woven materials.

*Style 39500QN*, a MARK IV MAXIMUM PERFORMANCE machine, has many features that make it unequalled in performance and sewing room efficiency.

**This high-speed overseamer is designed for trimming and seaming operations on snow suits, ski pants, jackets, garment pockets and similar operations.**

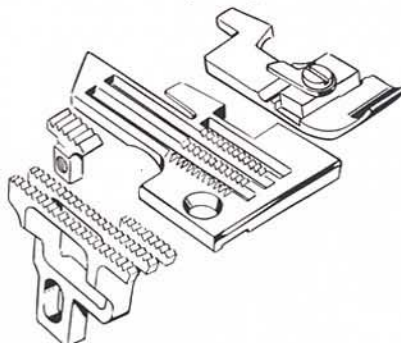


#### FEATURES

- **UP TO 7500 SPM**  
**WHERE OPERATIONS PERMIT**
- **QUALITY CURVED NEEDLE STITCHING**
- **INSTANT ACCELERATION**
- **COMPLETELY ENCLOSED MECHANISMS**
- **AUTOMATIC LUBRICATION**
- **SUPERIOR THREAD HANDLING**
- **EFFORTLESS QUIET OPERATION**
- **EASY THREADING**

#### STYLE 39500 QN

Medium to heavy-duty plain-feed single-needle machine for OVERSEAMING PANTS, JACKETS, SNOW SUITS, GARMENT POCKETS and similar operations on medium to heavyweight materials.



#### PRODUCTION AIDS TO INCREASE EFFICIENCY AND SAVE MATERIAL

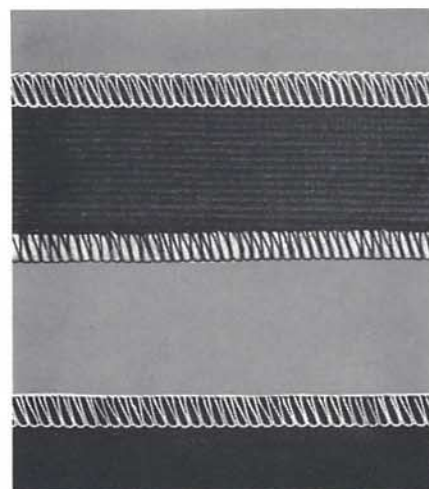


##### "AIR-KLIPP" CHAIN CUTTER

Compact, air-operated automatic chain cutter assures neat, close severing of the chain on a wide variety of operations. Horizontal knife eliminates obstructions behind presser foot.

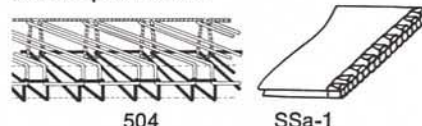
##### PNEUMATIC FOOT LIFTER

Air-operated foot lifter kit allows operator to raise the presser foot for positioning work by simply heeling the foot treadle. (Or, if preferred as optional, by knee-press operation.)



Overseaming produced by Style 39500 QN on corduroy (top), snow suit lining (center), and pants (bottom).

#### Seam Specification



#### SPECIFICATIONS

Seam Specification . . . . . 504 SSa-1  
Width of Seam . . . . . 3/16" (4.76 mm)  
Stitch Range . . . . . 8-20 S.P.I.  
Standard Setting . . . . . 12 S.P.I.  
Typical Needle Thread . . . . . 36-3 Soft  
Typical Loper Thread . . . . . 40-3 Soft  
Sewing Capacity . . . . . 15/64" (6.00 mm)  
Speed, up to . . . . . 7500 S.P.M.  
Installation . . . . . Non., Semi., Fully Submerged

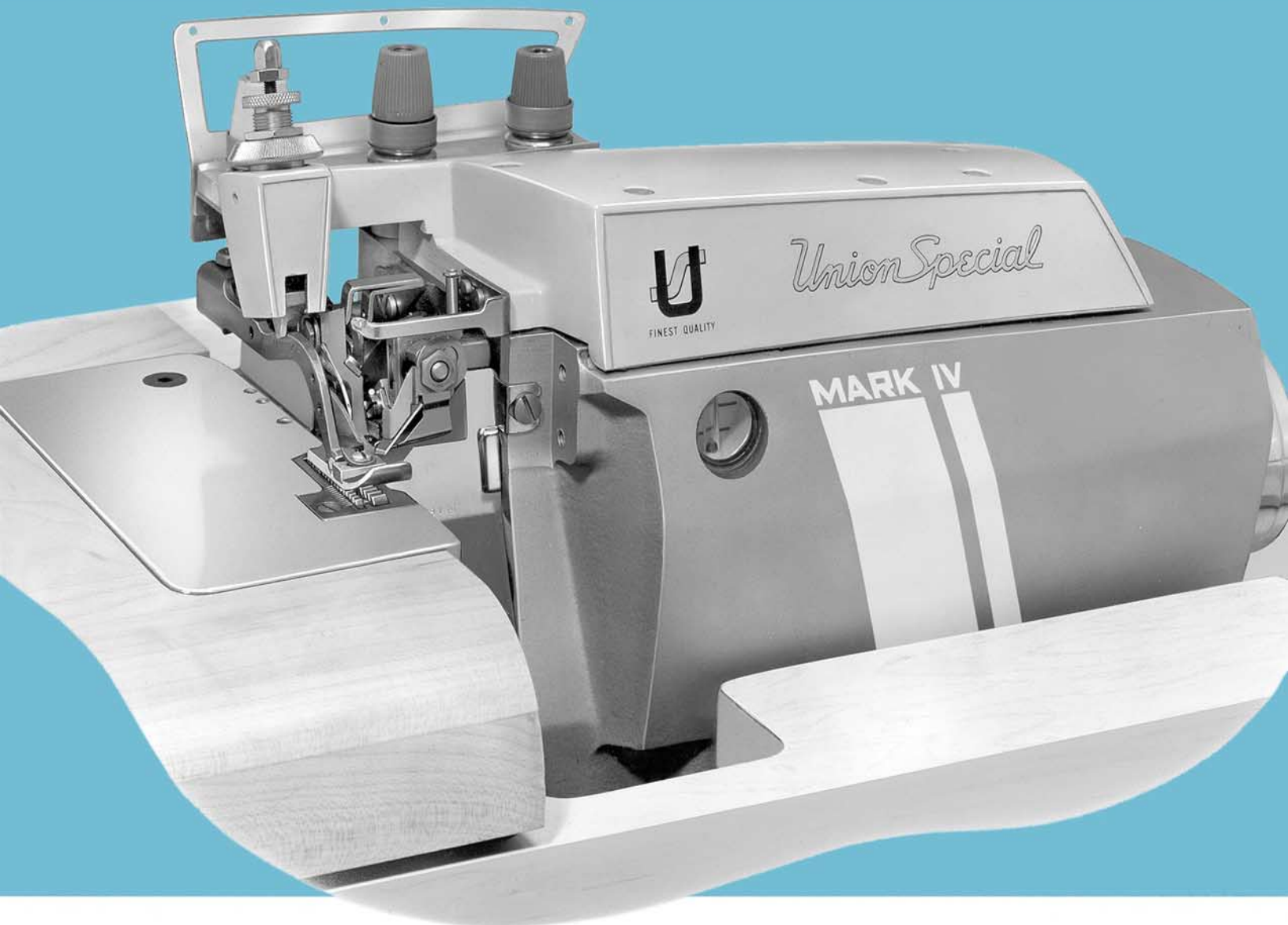
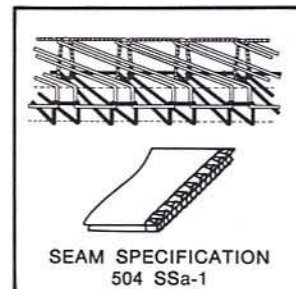
#### WORLDWIDE SALES AND SERVICE

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**High-speed, three-thread  
machines for trimming  
and overseaming  
medium to heavyweight  
knit materials.**



These MARK IV MAXIMUM PERFORMANCE over-seamers are designed to put "sample piece" quality in your knit garments. *Styles 39500 QP and 39500 RF* are ideal for trimming and overseaming operations on knit snow suits, swim suits, sweat shirts, jackets, underwear, and similar garments. They combine the best in mechanical and sewing principles developed through years of producing the finest sewing machines for the industry.

**MARK IV**  
**STYLE 39500 QP**  
**STYLE 39500 RF**

**Union Special**  
Finest Quality INDUSTRIAL SEWING EQUIPMENT

**High-speed, three-thread**  
**MAXIMUM PERFORMANCE** machines for  
trimming and overseaming operations  
on knit snow suits, swim suits,  
sweat shirts, jackets and underwear.



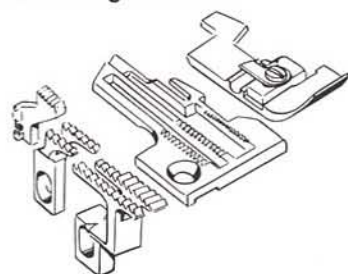
## FEATURES

- UP TO 7500 SPM WITHOUT STRAIN
- QUALITY CURVED NEEDLE STITCHING
- INSTANT ACCELERATION
- COMPLETELY ENCLOSED MECHANISMS

- AUTOMATIC LUBRICATION
- SUPERIOR THREAD HANDLING
- EFFORTLESS QUIET OPERATION
- EASY THREADING
- FAST STARTING AND STOPPING

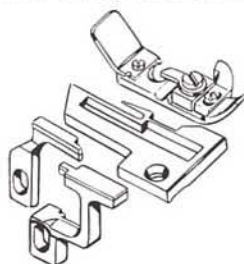
### STYLE 39500 QP

Single-needle differential feed machine for overseaming medium to heavyweight flat, warp and ribbed knit materials made from cotton, wool, synthetics and silk. Used on snow suits, sweat shirts, underwear and similar garments.



### STYLE 39500 RF

Similar to *Style 39500 QP* except fitted with sewing parts designed especially for seaming and trimming light-medium to heavyweight flat, warp, and ribbed knit materials made from cotton, wool, and synthetics such as "T" shirts, sweat shirts, underwear, infants' and children's knit wear, swim suits, and similar garments.



## ADDITIONAL STYLES:

- 39500CRF** — same as 39500RF, with Air Klipp®.
- 39500XERF** — same as the 39500RF, with external oil pump.  
Unit operates at 9000 spm.
- 39500CXERF** — same as 39500XERF, with Air-Klipp®.

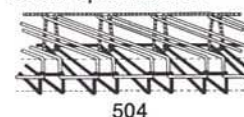


Several plies of knit sweat shirt material seamed on *Style 39500 QP* illustrate sewing capacity and well-covered seams.



Overseaming on "T" shirt material as produced on *Style 39500 RF*.

### Seam Specification



504



SSa-1

## SPECIFICATIONS

### STYLE 39500 QP

Seam Specification ..... 504 SSa-1  
Stitch Range ..... 8 to 20 S.P.I.  
Standard Setting ..... 12 S.P.I.  
Needle ..... 154 GAS-050/036  
Needle Thread ..... 60-3 Soft  
Looper Thread ..... 60-3 Soft  
Sewing Capacity ..... 23/64" (9.13 mm)  
Speed ..... 7500 S.P.M.\*  
Installation ..... Semi-submerged

### STYLE 39500 RF

Seam Specification ..... 504 SSa-1  
Stitch Range ..... 8 to 30 S.P.I.  
Standard Setting ..... 12 S.P.I.  
Needle ..... 154 GAS-070/027  
Needle Thread ..... 70-2 Soft  
Looper Thread ..... 70-2 Soft  
Sewing Capacity ..... 7/32" (5.56 mm) and  
3/16" (4.76 mm)  
Speed ..... 7500 S.P.M.\*  
Installation ..... Semi-submerged

\* Depending on operation

## WORLDWIDE SALES AND SERVICE

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One Union Special Plaza  
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[www.unionspecial.com](http://www.unionspecial.com)  
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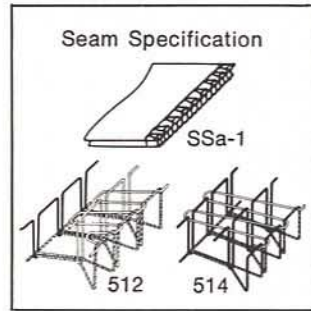
**Union Special**  
Finest Quality INDUSTRIAL SEWING EQUIPMENT

Printed in the U.S.A.

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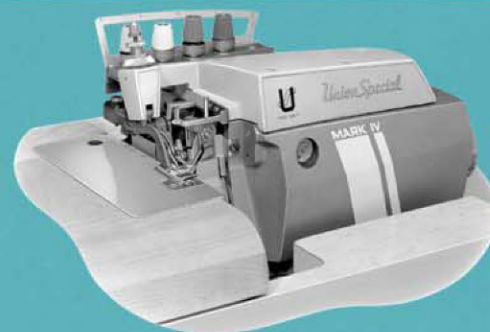
**High-speed, two-needle,  
four-thread overseamers  
for trimming and seaming  
operations on knit and  
woven stretch garments**

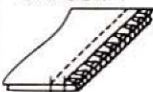



MARK IV  
 STYLE 39500 QW  
 STYLE 39500 RH



Two new high-speed, two needle four-thread MAXIMUM PERFORMANCE overseamers especially designed for trimming and seaming operations on knit and woven stretch garments.

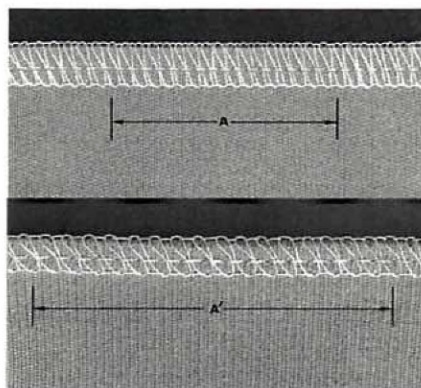


DESCRIPTION			SPECIFICATION				
MACHINE	FEATURES	APPLICATION	SEAM & STITCH TYPE	SEAM WIDTH	FABRIC WEIGHT & TYPE	STITCHES PER INCH	MAX.* SPEED
39500 QW	Medium to heavy duty, cam driven main and differential feed. Produces simulated safety stitch.	For seaming bathing suits, house dresses, children's garments and draperies.	512 SSa-1 	17/64"	Light, medium, and heavy weight woven and knit fabrics.	8-20 10 Std.	7500 SPM
39500 RH	Same as 39500 QW except medium duty. The upper looper thread is caught by both needles. Stitch produced is very elastic.	For seaming stretch slacks, foundation garments and operations that require unusual amounts of stretch in the seam.	514 SSa-1 	17/64"	Light to medium weight stretch type woven and knit fabrics.	6-15 10 Std.	7500 SPM
						* Depending on operation	

**DISCONTINUED**



Sample of overseaming produced with Style 39500 QW. Notice similarity in appearance to "Safety-Stitch".



Sample of four-thread, two-needle Stitch Type 514. In photo above A represents material as sewed and A' shows the same seam stretched.

## OTHER IMPORTANT FEATURES

- QUALITY CURVED NEEDLE STITCHING
- INSTANT ACCELERATION
- COMPLETELY ENCLOSED MECHANISMS
- AUTOMATIC LUBRICATION
- SUPERIOR THREAD HANDLING
- EFFORTLESS QUIET OPERATION
- EASY THREADING

### WORLDWIDE SALES AND SERVICE

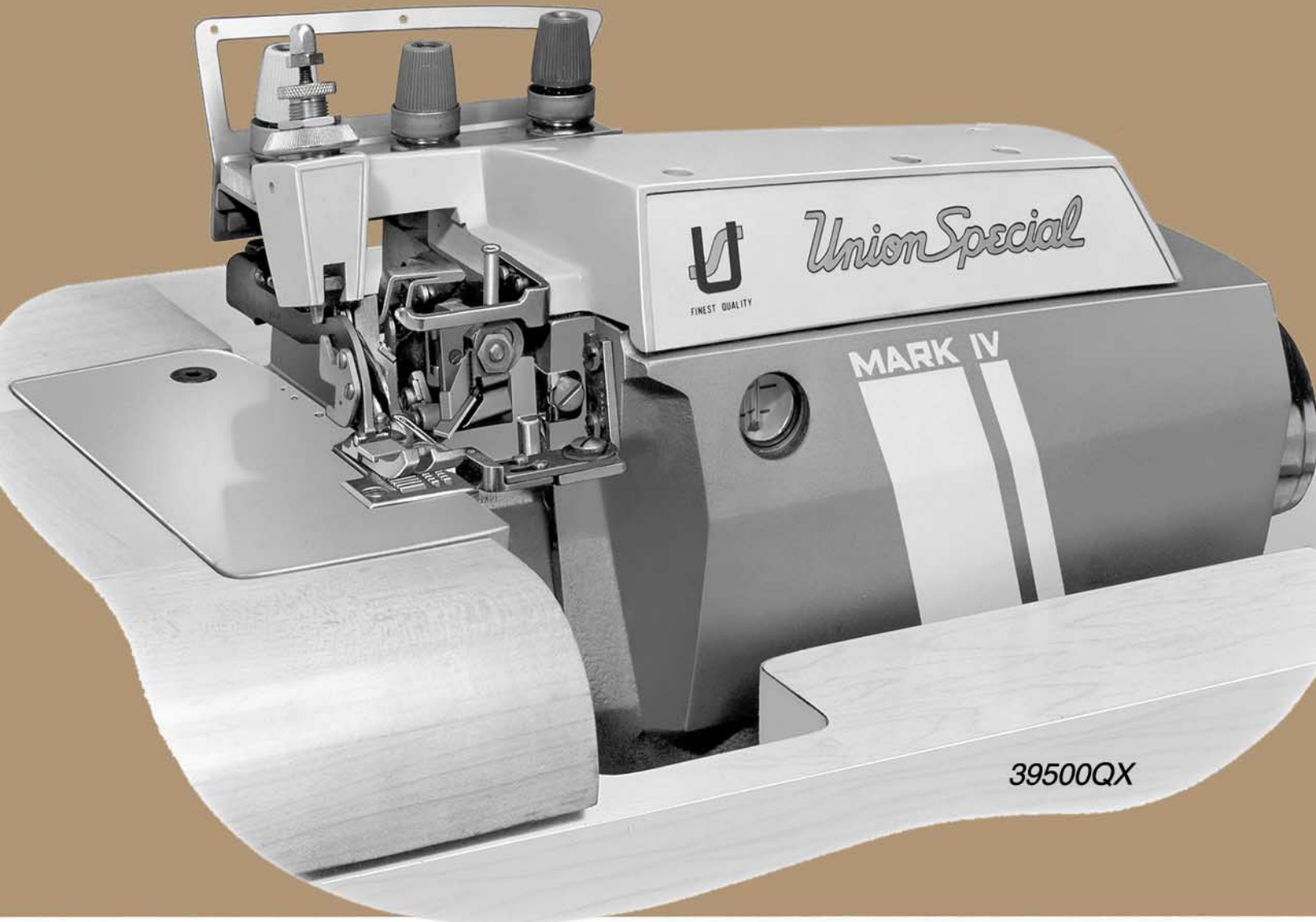
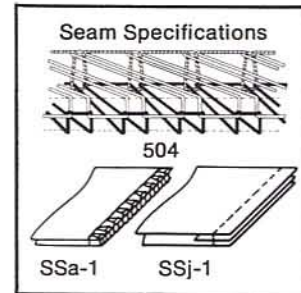
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**High-speed three-thread overedgers for zipper and fly attaching operations on pants, slacks, skirts and jackets.**



These two MARK IV *THIRTY/NINE/FIVES* bring you outstanding performance, dependability, quality, and sewing room efficiency.

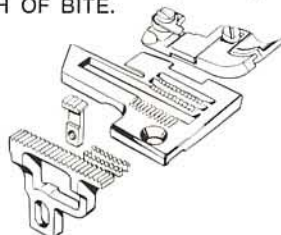
*Style 39500 QX* is for attaching zipper tape without sliders to right fly, attaching fly with zipper tape to pants front, and attaching and serging left fly on men's pants and slacks. *Style 39500 RU* attaches closed zippers with slider and staples in place on pants, slacks, skirts and jackets.

**MAXIMUM PERFORMANCE** high-speed, high-throw three-thread overedgers for attaching zippers and flies to men's pants and slacks, and for attaching closed zippers with slider and staples in place.



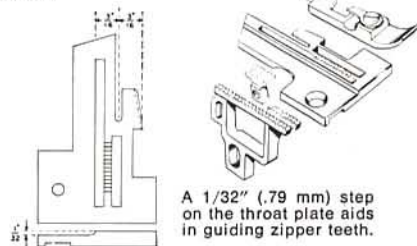
#### STYLE 39500 QX

Plain-feed, single-needle machine for simultaneously attaching right pants flies and zipper tapes without sliders to pants fronts, attaching zippers to right flies only, and similar operations. Has turned up toe, adjustable grooved section in bottom with adjustment to left for various size zipper teeth, especially designed for zipper tapes  $\frac{1}{2}$ " (12.70 mm) wide ( $\pm 1/32$ ", .79 mm).  $\frac{3}{8}$ " (9.52 mm) WIDTH OF BITE.



#### STYLE 39500 RU

Plain-feed, single-needle machine for simultaneously ATTACHING ZIPPERS WITH SLIDERS and staples in place (and overedge the facings) to pants flies, shirts, jackets, and similar garments. A  $\frac{1}{32}$ " (.79 mm) step on the throat plate provides a ridge to aid in guiding the zipper teeth. The step is located  $\frac{3}{16}$ " (4.76 mm) to the left of the needle. The edge of the presser foot prevents moving the zipper too far to the right and cutting the tape. Width of zipper tape to right of zipper teeth must be a minimum of  $\frac{3}{8}$ " (9.52 mm).  $\frac{3}{16}$ " (4.76 mm) WIDTH OF BITE.



Seam Specifications



504



SSa-1

SSj-1

#### Specifications:

##### STYLE 39500 QX

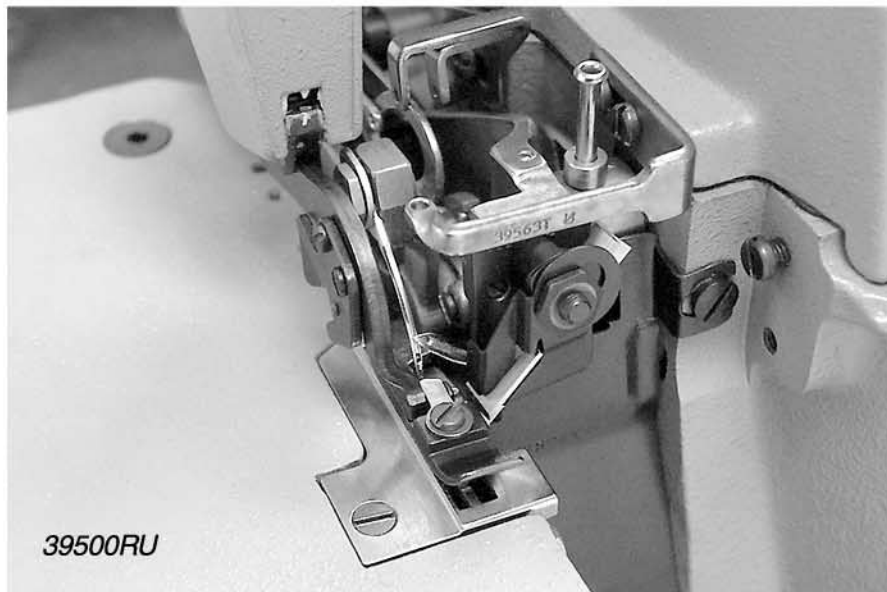
Seam Specification . . . 504 SSa-1 or SSj-1  
Stitch Range . . . . . 6 to 16 S.P.I.  
Standard Setting . . . . . 10 S.P.I.  
Needle . . . . . 154 GAS-040  
Needle Thread . . . . . 36-3 soft  
Looper Thread . . . . . 40-3 soft  
Sewing Capacity . . .  $\frac{13}{64}$  inch (5.16 mm)  
Speed, Up To . . . . . 7500 S.P.M.  
Installation . . . . . Semi-Submerged

##### STYLE 39500 RU

Seam Specification . . . . . 504 SSa-1  
Stitch Range . . . . . 4 to 10 S.P.I.  
Standard Setting . . . . . 7 S.P.I.  
Needle . . . . . 154 GAS-044  
Needle Thread . . . . . 70-2 soft  
Looper Thread . . . . . 70-2 soft  
Sewing Capacity . . . . .  $\frac{1}{8}$  inch (3.17 mm)  
Speed, Up To . . . . . 7500 S.P.M.  
Installation . . . . . Semi-Submerged

#### Additional styles:

39500CRU — same as 39500RU, with Air-Klipp®.



WORLDWIDE SALES AND SERVICE

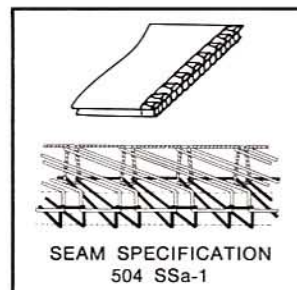
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**Union Special**  
INDUSTRIAL SEWING EQUIPMENT



**High-speed  
overseamers for  
seaming and trimming  
loosely knit or  
bulky knit material.**



These two new MARK IV MAXIMUM PERFORMANCE overseamers are designed for seaming and trimming operations on sweaters, bulkies, jacquards, bathing suits and other heavy knit garments. *Styles 39500 RA and SF* are all new machines that combine the best in mechanical and sewing principles developed through years of producing the finest sewing machines for the industry.

**MARK IV high-speed overseamers for seaming and trimming operations on sweaters, bulkies, jacquards, bathing suits and other heavy knit garments.**

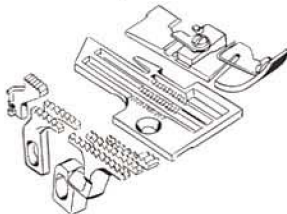


#### FEATURES

- UP TO 7500 SPM WHERE OPERATIONS PERMIT
- QUALITY CURVED NEEDLE STITCHING
- INSTANT ACCELERATION
- COMPLETELY ENCLOSED MECHANISMS
- AUTOMATIC LUBRICATION
- SUPERIOR THREAD HANDLING
- EFFORTLESS QUIET OPERATION
- EASY THREADING

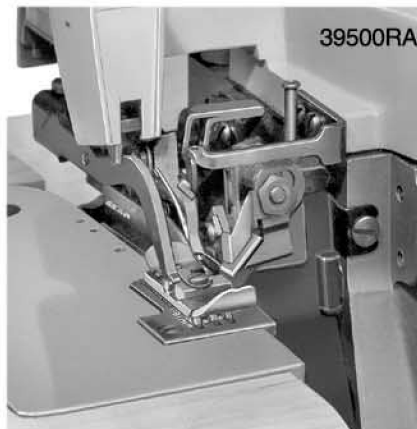
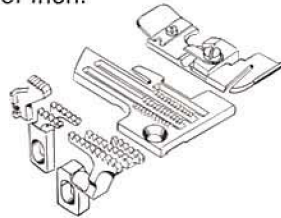
#### STYLE 39500 SF

Similar to above machines but incorporates straight trimming knives and longer differential feed dog for more positive trimming and feed action on heavy, bulky knit materials. Can be used for plain seaming and trimming operations or for seaming, trimming, and taping operations on all bulky knit garments. Standard width of bite is  $\frac{1}{8}$ " (3.17 mm)—stitch range is 8 to 20 per inch



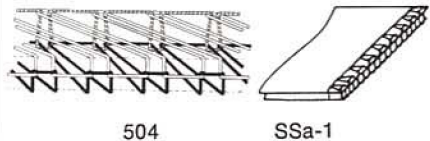
#### STYLE 39500 RA

For plain seaming and trimming or for seaming, trimming and simultaneously inserting a reinforcing tape, as in shoulder seams on sweaters. A slot in the presser foot automatically guides the tape. *Style 39500 RA* is specially built to handle loosely knit materials. Standard width of bite is  $\frac{5}{32}$ " (3.97 mm)—stitch range is 8 to 20 per inch.



Sample showing seaming and trimming as produced by *Style 39500 SF*.

#### Seam Specification



#### SPECIFICATIONS

Seam Specification . . . . . 504 SSa-1  
Width of Seam—  
39500 RA . . .  $\frac{5}{32}$ " (3.97 mm)  
39500 SF . . . . .  $\frac{1}{8}$ " (3.17 mm)  
Stitch Range . . . . . 8-20 S.P.I.  
Standard Setting . . . . . 10 S.P.I.  
Typical Needle Thread . . . 40-3 Soft  
Typical Upper Looper  
Thread . . . . . 16/2 wool yarn  
Typical Lower Looper  
Thread . . . . . 40-3 Soft  
Speed, up to . . . . . 7500 S.P.M.  
Installation . . . . . Non, Semi,  
Fully-Submerged  
Fully-Submerged

#### WORLDWIDE SALES AND SERVICE

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**S P E E D — E N D U R A N C E — V E R S A T I L I T Y**

**Union Special 39500**  
**Curved Needle Overedgers**  
**for Legwear**



**3 9 5 0 0 R B — 3 9 5 0 0 R C — 3 9 5 0 0 S T — 3 9 5 0 0 T A**

Union Special 39500 machines are the premier choice for manufacturers of socks, hosiery, panty hose, leotards—all types of legwear. For toe closing, gusset sewing and similar operations, these high speed, long lasting machines produce a strong yet flexible overedge stitch and seam that is unduplicated by other equipment. The 39500 is a potent combination of unique curved needle design, patented looper motions, and smooth adjustable thread controls. Each machine is a culmination of decades of sewing experience. Run them and you'll see why we say

**No other overedger in the world is like a Union Special 39500.**





 **Union Special**  
Finest Quality Industrial Sewing Equipment

# SPEED — ENDURANCE — VERSATILITY

## Union Special 39500 Curved Needle Overedgers for Legwear



**Mark IV Series 39500—1 and 2 needle, 3 thread, overedge machines with cam adjustable main and differential feeds. Maximum speed 8000SPM.**




description	stitch/seam	stitch length	needle spacing / seam width	needle
39500RB—2 needle, 3 thread for closing the toes on women's stockings, pantyhose & other light weight nylon & synthetic products.	 521SSa-1	20–100 SPI .25–1.3mm	.045" (1.1mm) / 1/8" (3.2mm) or 5/32" (4.0mm)	154GFS075/029
39500RC—2 needle, 3 thread for closing the toes of heavy socks, anklets, & similar knitted products.	 521SSa-1	20–100 SPI .25–1.3mm	.045" (1.1mm) / 3/16" (4.8mm) or .060" (1.5mm) / 7/32" (5.5mm)	.045" ga.— 154GFS075/029 .060" ga.— 154GDS075/029
39500CRC—Same as the 39500RC except with pneumatic Air Klipp® chain cutter.				
39500ST—1 needle, 3 thread for closing the toes of women's stockings & pantyhose with a turned down, double rolled hem for added strength.	 504SSp-1 (inv.)	15–100 SPI .3–1.3mm	— 1/16" (1.8mm)	154GAS055/022
39500TA—1 needle, 3 thread for closing the toes of women's stocking & pantyhose with a single roll, turned down hem.	 505SSn-1 (inv.)	15–100 SPI .3–1.3mm	— 1/16 to 3/32" (1.8 to 2.4mm) dependent on knife setting	154GAS070/027



Rubber feed dogs are standard on all RB, ST and TA styles (and are available for RC styles). The rubber surface eliminates feed cutting on delicates.

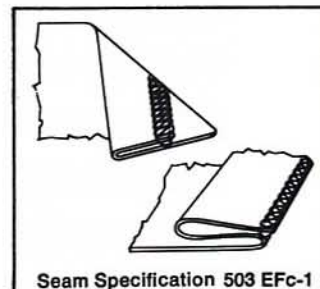


**9M Series 39500—High Speed, 1 and 2 needle, 3 thread, overedge machines with cam adjustable main and differential feeds, with external oil pump. Maximum speed 9000SPM**

description	stitch/seam	stitch length	needle spacing / seam width	needle
39500XERB—2 needle, 3 thread for closing the toes on women's stockings, pantyhose & other light weight nylon & synthetic products.	 521SSa-1	20–100 SPI .25–1.3mm	.045" (1.1mm) / 1/8" (3.2mm) or 5/32" (4.0mm)	154GFS075/029
39500XERC—2 needle, 3 thread for closing the toes of heavy socks, anklets, & similar knitted products.	 521SSa-1	20–100 SPI .25–1.3mm	.045" (1.1mm) / 3/16" (4.8mm) or .060" (1.5mm) / 7/32" (5.5mm)	.045" ga.— 154GFS075/029 .060" ga.— 154GDS075/029
39500XETA—1 needle, 3 thread for closing the toes of women's stocking & pantyhose with a single roll, turned down hem.	 505SSn-1 (inv.)	15–100 SPI .3–1.3mm	— 1/16 to 3/32" (1.8 to 2.4mm) dependent on knife setting	154GAS070/027






**High speed  
two-or three-thread  
differential feed machines  
for blindstitch hemming  
on tubular or flat work**



These Maximum Performance MARK IV blindstitch hemmers are designed to meet tomorrow's production requirements today! They incorporate many advanced features which make them unequalled in performance and sewing room efficiency. Where operations permit, they will effortlessly cruise at up to 8000 stitches per minute! Ideal for blindstitch hemming lightweight flat, warp, and ribbed knit fabric.

**Two-or three-thread  
differential feed machines  
for blindstitch hemming  
on tubular or flat work are  
capable of 8000 stitches-per-minute**



MACHINE	FEATURES	APPLICATION	SEAM & STITCH TYPE	SEAM WIDTH	FABRIC WEIGHT & TYPE	STITCHES PER INCH	MAX.* SPEED
39500 QG	Light to medium duty single needle differential feed hemmer, with retractable hemming guide.	Blindstitch hemming kn pull over type shirts, where operation may require crossing side seams.	503 EFc-1 	Hem 1/2", 3/4", 1"	Lightweight flat, warp, and ribbed knit fabric.	8-30 14 Std.	8000 SPM
39500 RN	Light to medium duty, single needle, differential feed hemmer, with upper looper instead of spreader.	Blindstitch hemming where automated installations make threading lower looper inaccessible.	503 EFc-1 	Hem 1/2", 3/4", 1"	Same as 39500 QG	8-30 9 Std.	8000 SPM
39500 SD	Light to medium duty, single needle differential feed hemmer, with swing out cloth plate.	Blindstitch hemming, both flat and circular hems.	503 EFc-1 	Hem 1/2", 3/4", 1"	Same as 39500 QG	8-30 14 Std.	8000 SPM

\* Depending on operation

**Additional models:**

- 39500CSD—  
same as 39500SD except also with Air Klipp®
- 39500XESD—  
same as the 39500SD except also with external oil pump. Unit operates at 9000 spm.
- 39500CXESD—  
same as 39500XESD except also with Air-Klipp®
- 39500XERN—  
same as the 39500RN except also with external oil pump. Unit operates at 9000 spm.



39500QG

**WORLDWIDE SALES AND SERVICE**

Union Special Machine Company  
One Union Special Plaza  
Huntley, Illinois 60142

[www.unionspecial.com](http://www.unionspecial.com)  
[www.the-needles-eye.com](http://www.the-needles-eye.com)  
[www.juki.com](http://www.juki.com)



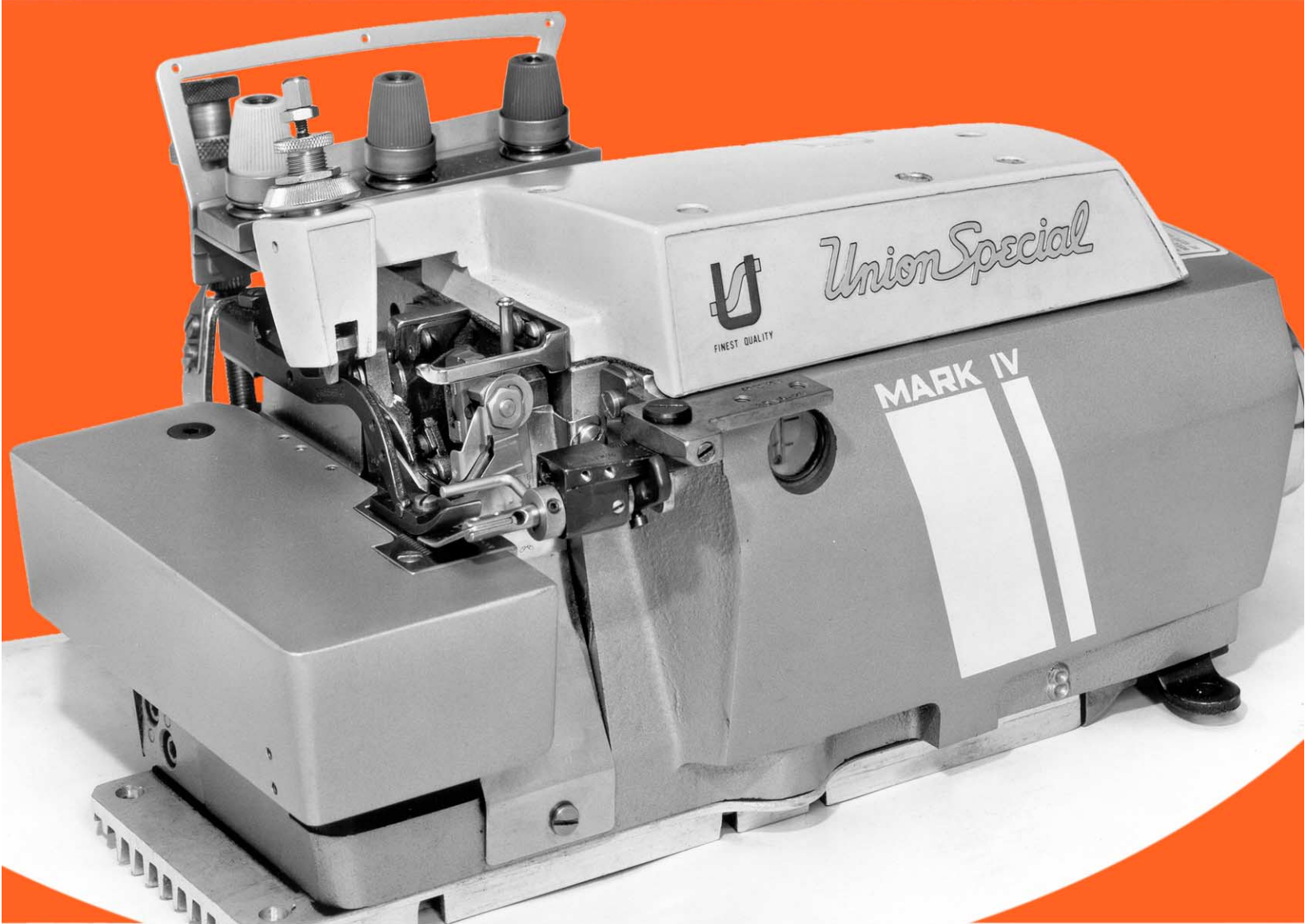
**High-speed  
overseamers for  
trimming and seaming  
with intermittent or  
continuous gathering.**



*Knee-press controlled  
stripper blade.*



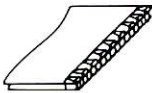
*Thumbscrew adjustment  
for quick setting  
of gathering ratio.*



These MARK IV overseamers, *Styles 39500 TM and 39500 TT* are ideal for trimming and seaming woven or knit materials of light to medium heavy weight material. Machines offer tandem intermittent feed for continuous or intermittent gathering or shirring. Quick action thumbscrew adjustment changes gathering ratio. Many advanced design and construction features result in unequalled performance and efficiency.

**High speed MAXIMUM PERFORMANCE**  
**single-needle, three-thread**  
**overseamers for trimming and**  
**seaming with intermittent or**  
**continuous gathering.**



MACHINE	FEATURES	APPLICATION	SEAM & STITCH TYPE	SEAM WIDTH	FABRIC WEIGHT & TYPE	STITCHES PER INCH	MAX.* SPEED
39500TM	Medium duty, 1-needle, 3-thread, curved needle with differential feed. <b>Maximum shirring ratio of 5:1</b> at 14 SPI. With swing-out stripper blade, and box-type feeds split at the needle.	Seaming and intermittent shirring on slips and nightgowns.	 504 SSa-1	3/16"	Sheer and light weight tricot, lingerie fabric.	8 to 20 14 std.**	5500 SPM
39500TT	Same as above except <b>maximum shirring ratio of 3:1</b> at 14 SPI.	Seaming and intermittent shirring on dresses and lingerie.		3/16"	Sheer and light weight tricot, lingerie fabric.	8 to 20 14 std.**	6000 SPM

\*\*Stitch length affects maximum shirring ratio.

\*Depending on operation.



Sample of shirring  
done on 39500TT



Sample of shirring  
done on 39500TM

AIR-KLIPP CHAIN CUTTERS ARE AVAILABLE

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One Union Special Plaza  
Huntley, Illinois 60142

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